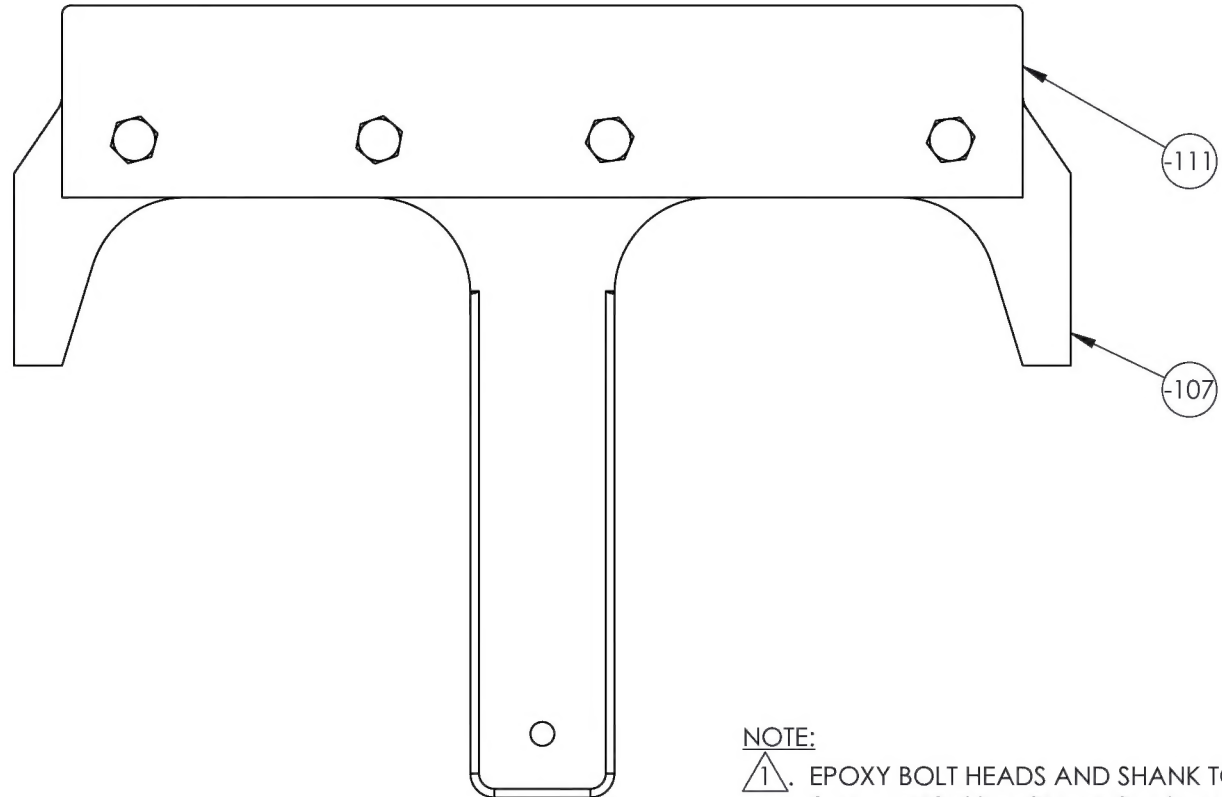
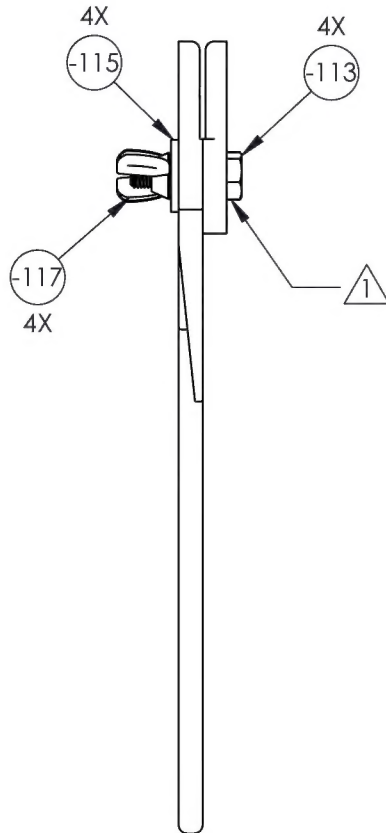


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	REDRAWN FROM TATTERED DRAWING.	10/2/2012	RJC	SE
B	-107 CH'D HOLE DIM WAS FROM RIGHT IS FROM LEFT. -107 & -111 CH'D VIEW ORIENTATION TO REFLECT CORRECT HOLE PLACEMENT.	1/21/2014	DPD	GE



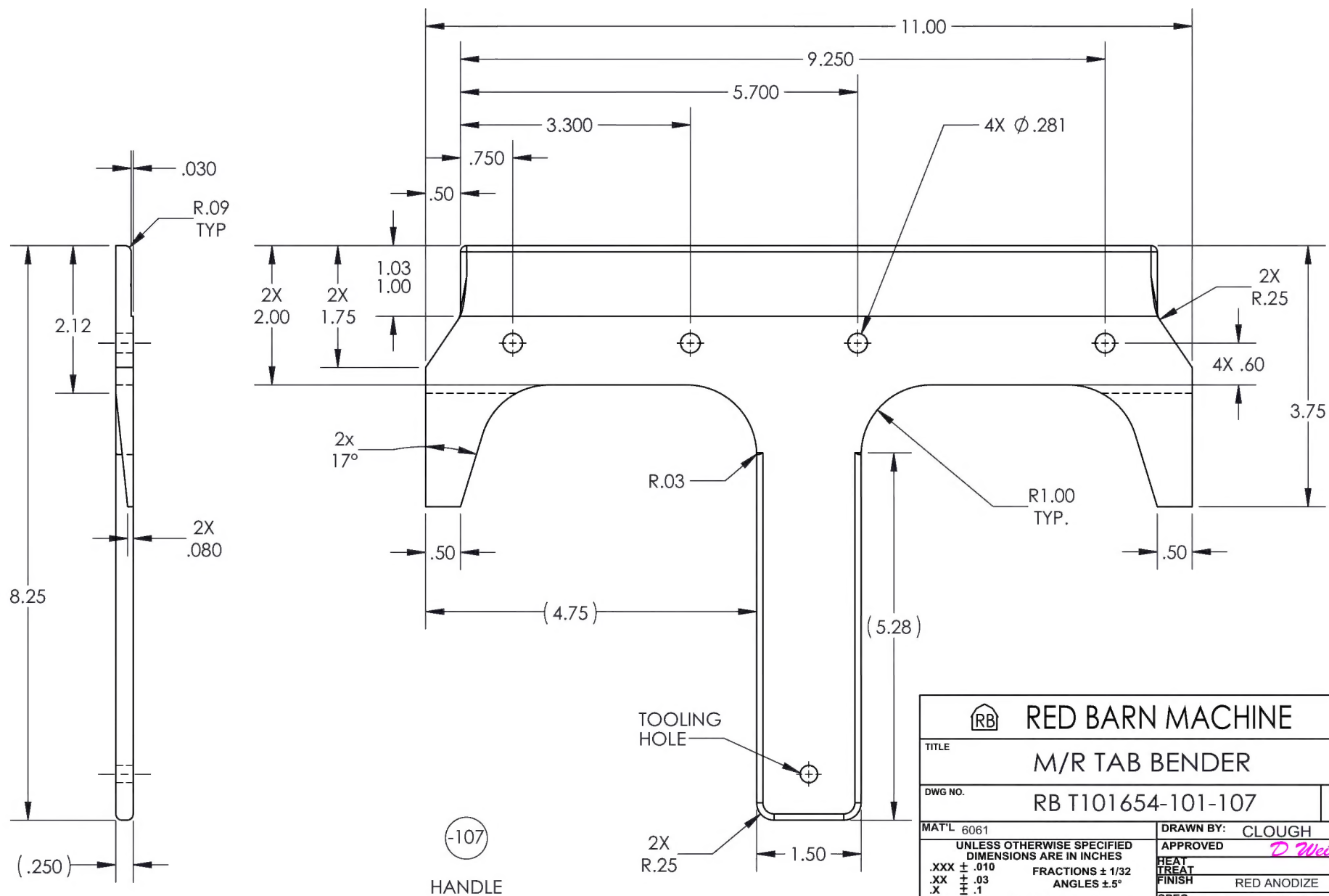
NOTE:


1. EPOXY BOLT HEADS AND SHANK TO -111, CLEAN EXCESS EPOXY FROM SHANK.

RED BARN MACHINE	
TITLE M/R TAB BENDER	
DWG NO. RB T101654-101	REV B
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING USED ON MODEL BELL 412
SCALE 1:2	DATE 9/27/2012
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-107	1	HANDLE	6061	1/4 X 8-1/4 X 11-1/8	
			-111	1	PLATE	6061	1/4 X 2 X 10-1/8	
		B/O	-113	4	HEX HEAD CAP SCREW	18-8 S.S.	1/4-28 UNF X 1 MCMASTER-CARR #92240A108	
		B/O	-115	4	FLAT WASHER	18-8 S.S.	Ø1/4 I.D. MCMASTER-CARR #93852A102	
		B/O	-117	4	WING NUT	18-8 S.S.	1/4-28 UNF MCMASTER-CARR #62001A329	

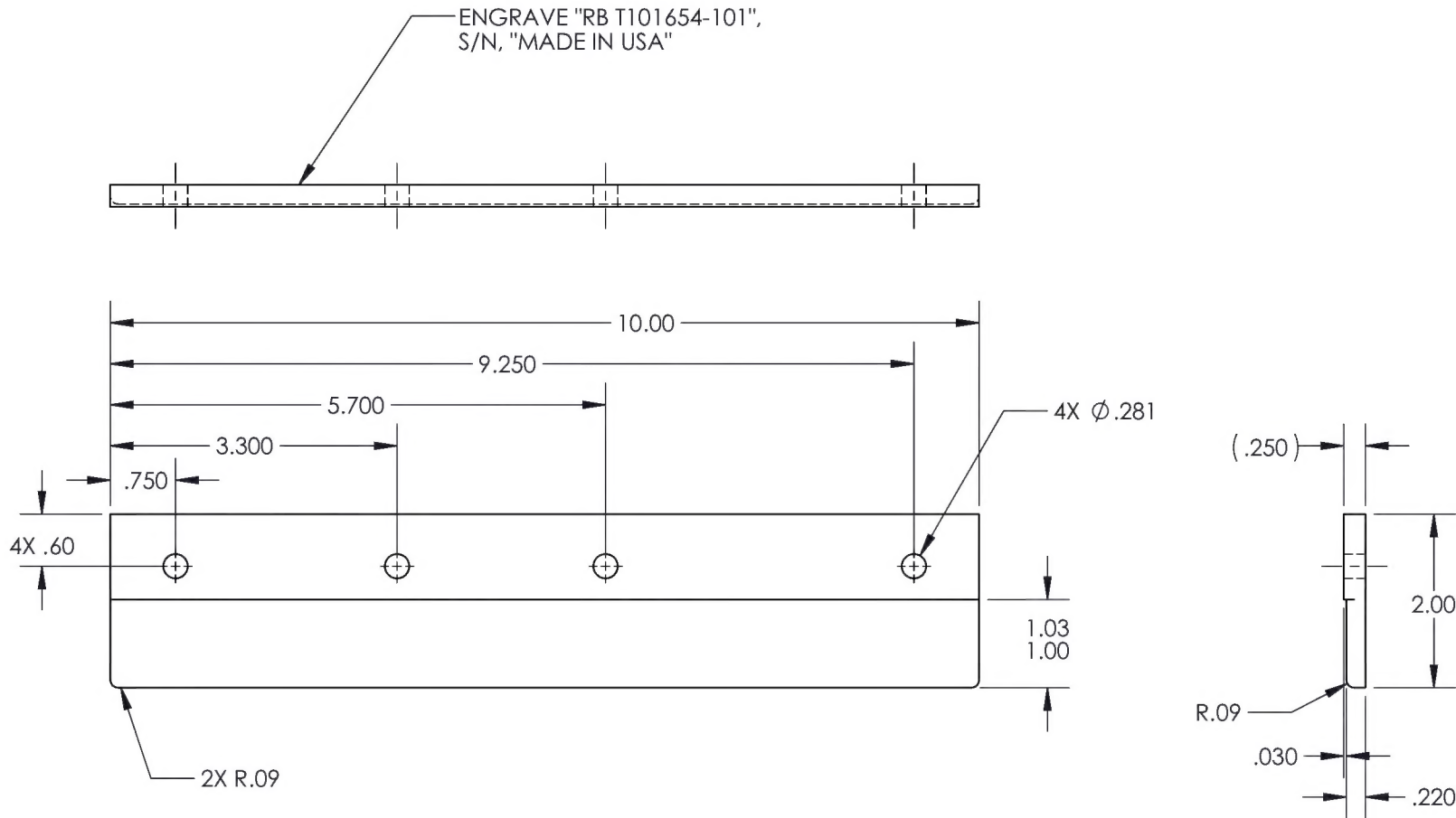
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-107 CH'D HOLE DIM WAS FROM RIGHT IS FROM LEFT AND CH'D VIEW ORIENTATION TO REFLECT CORRECT HOLE PLACEMENT.	1/21/2014	DPD	GE



		<h1>RED BARN MACHINE</h1>	
<h2>TITLE</h2> <h1>M/R TAB BENDER</h1>			
DWG NO.			REV B
MAT'L 6061		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weid</i>	
.XXX ± .010 .XX ± .03 .X ± .1		FRACTIONS ± 1/32 ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		HEAT TREAT FINISH RED ANODIZE	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC MIL-A-8625F, TYPE II, CLASS I	
		USED ON MODEL BELL 412	
SCALE 1:2	DATE 9/27/2012	SHEET 2 OF 3	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
B	-111 CH'D VIEW ORIENTATION TO REFLECT CORRECT HOLE PLACEMENT.	1/21/2014	DPD	GE



(-111)

PLATE

 RED BARN MACHINE	
TITLE M/R TAB BENDER	
DWG NO. RB T101654-101-111	REV B
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH RED ANODIZE SPECMIL-A-8625F, TYPE II, CLASS I USED ON MODEL BELL 412
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 9/27/2012
SHEET 3 OF 3	